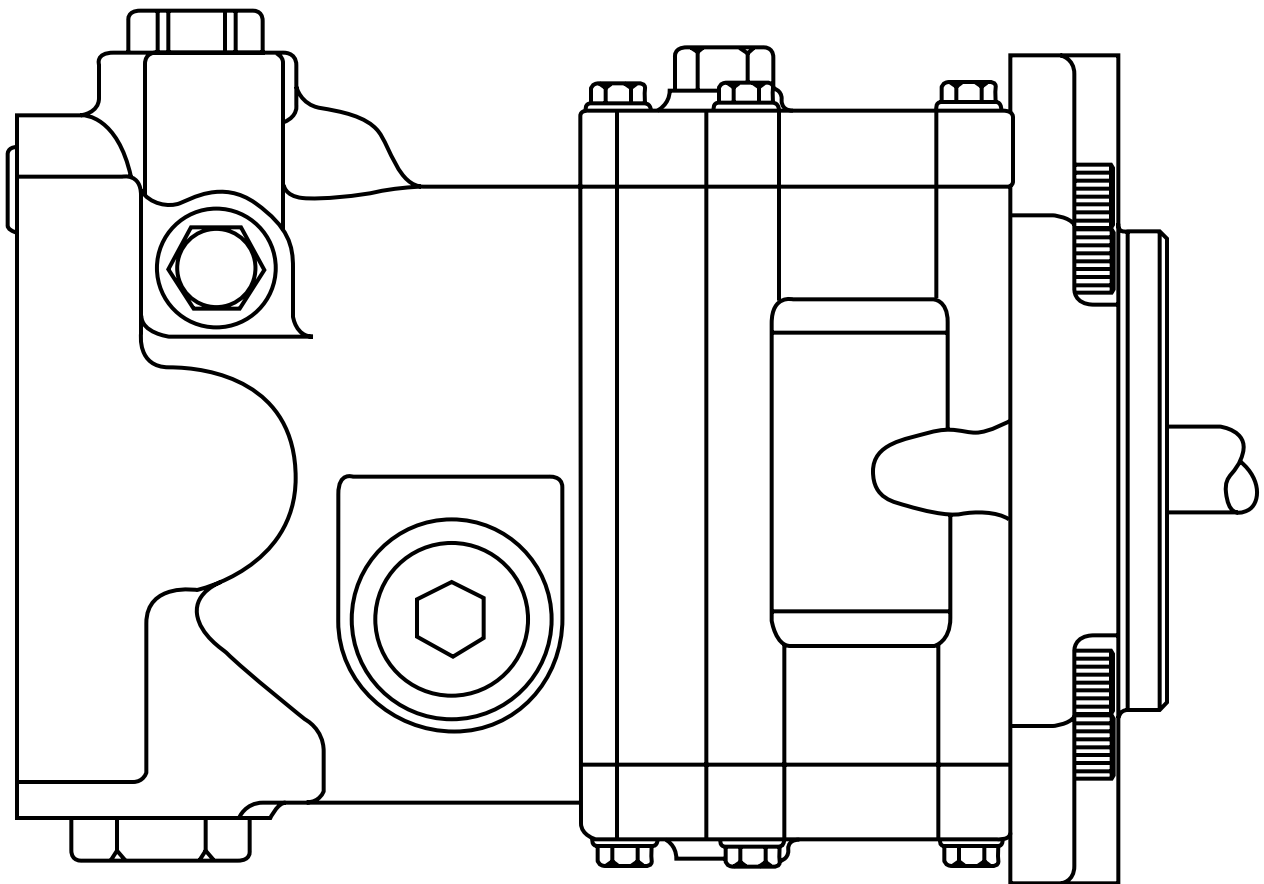


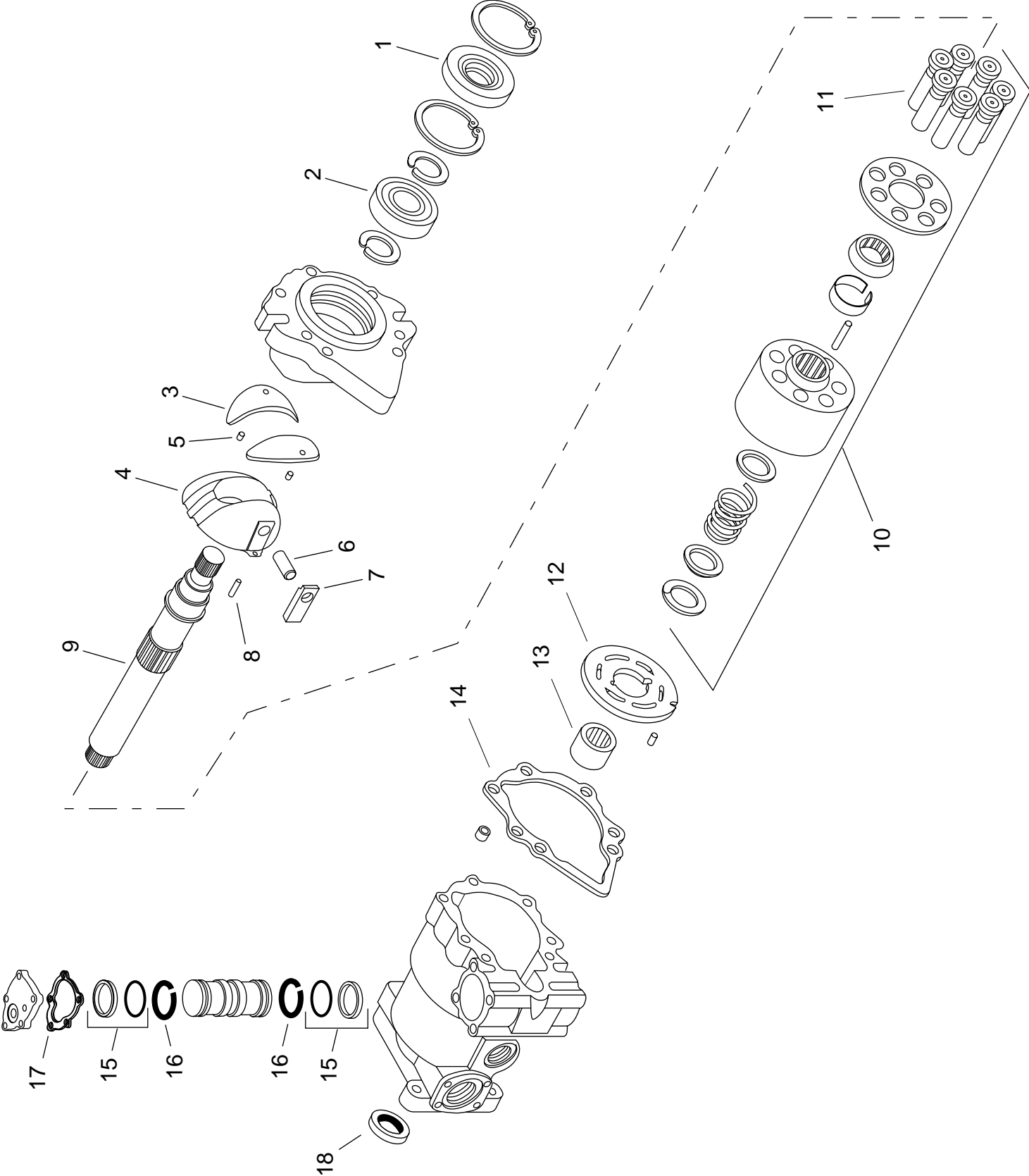
SAUER  SUNDSTRAND

**M46 Medium Duty
Variable Displacement Motor
QUICK REFERENCE
Parts List**



**Call (515) 239-6366 for the Location of
Your Nearest Genuine Service Parts Source**

M46 Variable Displacement Motor



M46 Variable Displacement Motor QUICK REFERENCE Parts List

Item #	Description	Part Number
1	Lip Seal	9008000-0121
2	Ball Bearing	9001315-0011
3	Journal Bearing	4460320-0001
4	Swashplate	4460393
5	Spring Pin	9004700-1206
6	Straight Headless Pin	9004820-4416
7	Sleeve Bearing	4460162
8	Pin	9004700-2512
9	Shaft, 13 tooth, no auxiliary	4460251
	13 tooth, 13 tooth auxiliary	4460254
	15 tooth, no auxiliary	4460166
	15 tooth, 13 tooth auxiliary	4460255
	tapered, no auxiliary	4460252
10	Cylinder Block Kit	4460289
11	Piston Assembly	4460650
12	Valve Plate	4460119
13	Needle Bearing	9001465-0010
14	Front Cover Gasket	4460564
15	Servo Piston Ring Kit	4510002
16	Bearing Ring	4460648
17	Servo Cover Gasket	4460413
18	Lip Seal	9008000-0131

Warning: These part numbers are for units built after 90-44